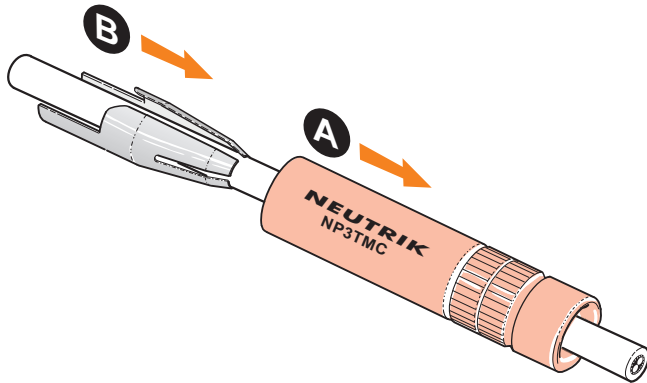




ASSEMBLY INSTRUCTION

NP3TM | MIL/B-Gauge Type Phone Plug

figure 1



First slide the housing (A) and the strain relief (B) onto the cable as shown in figure 1.

figure 2

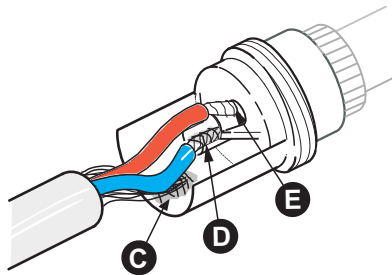


Recommended cable OD: 6.2 mm

Prepare the cable by stripping away 12 mm of the outer cable jacket.

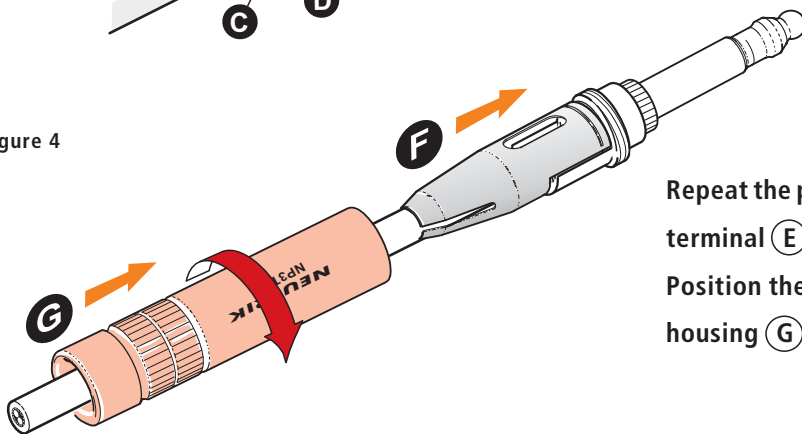
Strip away 3 mm of the jacketing of each wire as indicated in figure 2.

figure 3



Heat the shield terminal labelled (C) with a soldering bit, then position the shield on the heated terminal and allow solder to melt affixing the wire to the terminal.

figure 4



Repeat the process with the tip terminal labelled (D) and ring terminal (E) with the wires (figure 3).

Position the strain relief (F) on the connector and turn the housing (G) on the plug (figure 4).

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